CARBON - FURNITURE BLADES (ETS)

USAGE GUIDELINES

For contour cutting on vertical machines and production cutting in wood. For production and non-production cutting of furniture and other wood products.

CUTS:

All lumber related products and veneers.

FEATURES	ADVANTAGES	BENEFITS	
 One Piece Carbon Construction Tooth Hardness Rc 64-67 Back Hardness Rc 28-32 	Good Fatigue ResistanceGood Wear Resistance	• Long Life	
• Extra Thickness (.032)	• Increased Beam Strength	 More Accurate Cuts in Patterns 	
Hook Teeth	 Rapid Chip Removal 	 Higher Production Rates Fast Cutting in Wood 	

SPECIFICATIONS

TEETH PER INCH							
Width x Thickness		Standard Tooth	Standard Tooth	Skip	Hook		
Inches	Millimeters	Raker Set	Wavy Set	Tooth	Tooth ETS		
½ x .032	6.4 x .8				4		
3/8 x .032	9.5 x .8				3, 4		
½ x .032	12.7 x .8				3, 4		
3/4 x .032	19.0 x .8	2			2, 3		